

WHAT IS CLAIMED IS:

1. A toner supply container detachably mountable to an image forming apparatus, comprising:

5 a main body, provided with an opening for permitting discharge of the toner, for accommodating the toner;

a sealing member for unsealably sealing the opening;

10 wherein the opening is unsealed by tearing a part of said sealing member,

wherein a pattern of welding with which said sealing member is welded on the main body of the container is inclined inwardly with respect to a tearing direction at a laterally outward end portion at a tearing starting side end portion.

20 2. A toner supply container according to Claim 1, wherein the welding pattern is inclined rectilinearly.

3. A toner supply container according to Claim 1, wherein said welding pattern is inclined with curvature.

25 4. A toner supply container according to Claim 1, wherein the welding pattern is cut-away toward downstream with respect to the tearing direction, at a portion where the tearing starts in a welded portion.

5 5. A toner supply container according to Claim
1, wherein said sealing member has a seal portion
welded to the main body of said container, and a
sealing member pulling portion extended and folded
back therefrom.

10 6. A toner supply container according to Claim
1, wherein said sealing member is provided with a
tearing guide portion provided by laser irradiation.

15 7. A toner supply container according to Claim
1, wherein said sealing member has a cover film
sealing the opening and a tear tape for tearing the
cover film.

20 8. A process cartridge detachably mountable to
an image forming apparatus, comprising:

 a developing portion, having a photosensitive
member, for developing a latent image on the
25 photosensitive member;

 a toner accommodating portion for
accommodating toner to said developing portion, said
toner accommodating portion is provided with an
opening for permitting discharging of the toner;

25 a sealing member for unsealably sealing the
opening, wherein said sealing member has a seal
portion welded to the main body of said container, and

a sealing member pulling portion extended and folded back therefrom.

wherein the opening is unsealed by tearing a part of said sealing member,

5 wherein wherein a pattern of welding with which said sealing member is welded on the main body of the container is inclined inwardly with respect to a tearing direction at a laterally outward end portion at a tearing starting side end portion.

10

9. A toner supply container according to Claim 8, wherein the welding pattern is inclined rectilinearly.

15

10. A toner supply container according to Claim 8, wherein said welding pattern is inclined with curvature.

20

11. A toner supply container according to Claim 8, wherein the welding pattern is cut-away toward downstream with respect to the tearing direction, at a portion where the tearing starts in a welded portion.

25

12. A toner supply container according to Claim 8, wherein said sealing member is provided with a tearing guide portion provided by laser irradiation.

13. A toner supply container according to Claim 8, wherein said sealing member has a cover film sealing the opening and a tear tape for tearing the cover film.

5

10

15

20

25